



AC 214



CERTIFICATE

TTP-PW02-1-0060-0042.20.03

**THE CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.**

certifies that company

HUTA ŁABĘDY S.A.

ul. Anny Jagiellonki 45, 44-109 Gliwice, Poland

has implemented and applies the requirements of the standard

**PN-EN ISO 3834-2:2021-09
EN ISO 3834-2:2021**

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

Date of first certification: 03.04.2020
Place and date of issue: Katowice, 10.04.2026
Certification validity period: from 03.04.2024 to 02.04.2028
Date of next surveillance audit: until 24.03.2028, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl




Dominik Bartecki
Director of the Certification Centre

Certificate holder	HUTA ŁABĘDY S.A. ul. Anny Jagiellonki 45, 44-109 Gliwice, Poland
Welding location (production)	HUTA ŁABĘDY S.A. ul. Anny Jagiellonki 45, 44-109 Gliwice, Poland
Scope of application and products	Seamless steel tubes
The welding methods used (according to EN ISO 4063)	743 – Induction HF welding
The base materials used (groups according to ISO/TR 15608)	1.1, 1.2, 1.3, 2.1
Characteristics of products	Length up to 18,0 m Pipe diameters from 114,3 to 323,9 mm Range of wall thicknesses from 2,9 to 12,5 mm
Welding supervisor	Jacek Stępień, IWE Deputy: ---
Supervision of non-destructive testing	Łukasz Krawczyk, VT3, PT2, MT3, UT3, ET3 Deputy: Artur Kobielski, VT2, PT3, UT3, MT3, ET3
Remarks:	This certification was granted in accordance with the certification program PW 02 01.03.2019.

Katowice, 10.04.2026




Dominik Bartecki
Director of the Certification Centre