

CERTIFICATE of CONFORMITY

OF THE FACTORY PRODUCTION CONTROL

CERTIFICATE No: 0090-CPR-0941

In compliance with Regulation 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products:

Longitudinal HF-resistance welded hollow sections (Process 27 acc. to DIN EN ISO 4063) from structural steels S235 up to S460

– for detailed list see annex –

produced by:

HUTA ŁABĘDY S.A.

**Ul. Anny Jagiellonki 45
44-109 GLIWICE, Poland**

in the manufactory plant:

**Ul. Anny Jagiellonki 45
44-109 GLIWICE, Poland**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standards

DIN EN 10219-1:2006

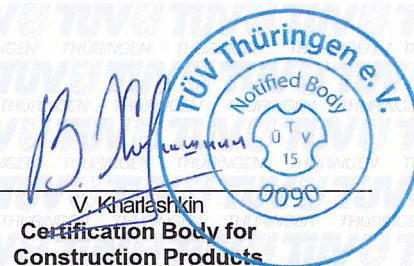
under system 2+ for the performance set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performance.

This certificate was first issued on **2020-10-01** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, at the latest until **2026-09-30**, unless suspended or withdrawn by the factory production control certification body.



Valid only with hologram

Erfurt, 2023-09-18



V. Kharlashkin
Certification Body for
Construction Products
(Name, sign)

revision status:
01 / 01.10.2020

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TÜV Thüringen e.V.

Certification Body for Construction Products

Annex to certificate about factory production control (FPC)
No. 0090-CPR-0941 issued 18.09.2023

The following construction products belonging to the scope of certificate and are subject of factory production control which is inspected by the Certification Body for construction products of TÜV Thüringen e. V. – notified body with registration no. "0090":

Construction Product	Range of Dimensions [mm]	Materials
Cold formed welded circular, quadrate, rectangular hollow sections DIN EN 10219-1	DIN EN 10219-2 Ø: 114,3 - 323,9 □: 70 X 70 - 250 X 250 ▭: 80 x 50 - 300 x 200 s : 3,0 - 12,5	S235JRH;S275J0H; S275J2H; S355J0H; S355J2H;S355K2H;
Cold formed welded circular, quadrate, rectangular hollow sections DIN EN 10219-1	DIN EN 10219-2 Ø: 114,3 - 323,9 □: 70 X 70 - 250 X 250 ▭: 80 x 50 - 300 x 200 s : 3,0 - 12,5	S275NH; S275MH; S275MLH; S355NH; S355MH; S355MLH; S420MH; S420MLH; S460NH; S460MH; S460MLH
Remarks: welding process 27 acc. to EN ISO 4063		

The certificate is valid until the expiry date of the following requirements:

- The continuous surveillance of the WPK takes place annually,
- Surveillance documents confirmed that conditions are fulfilled to maintain the certificate.

